EXTERIOR WATER-BASED PAINT

KS M 6010 Class 1 Grade 1

Storage and

preservation

This paint is an exterior (finishing) water-based paint with excellent alkali resistance, water resistance, weather resistance, and washability resistance, which is made of high-grade acrylic emulsion resin and pigment with excellent weather resistance as the main ingredients.

Usage	Finish coating for exterior walls of alkaline material such as concrete, cement mortar, P.C., plaster, etc.						
		Spe	cification				
Paint type Acrylic emulsion water-based exterior / Top coat							
Drying time	Category	5°C	2	20°C		30℃	
	Set-to-touch	1 ho	ur	30 minutes		20 minutes	
	Dry-hard	3 hours		1 hour		40 minutes	
	Time required for re-coating (min.)	6 ho	urs	3	nours	2 hours	
Thinner	Tap water(dilution rate: up to 20%, volume ratio)		Coating Method		Brush, roller, spray coating		
Specific gravity	Approx. 1.35(based on white color)		Solid volume ratio		Approx. 42% (based on white color)		
Theoretical Coverage	6~8m²/l/2times		Thickness of dried film		60µm (2coats recommended)		
Re-coating interval	20°C, sufficient ventilation for a minimum of 3 hours		Color		White, other colors		
Gloss	Matte						

Product Properties (Physical Property Data)

12 months (Dry, cool, and dark place with good ventilation, room temperature 5°C~30°C, humidity less than 80%)

KS Standard	It is a KS marked item corresponding to KS M 6010 class 1 grade 1.
Excellent film property	Alkali resistance, washability resistance, water resistance, weather resistance and durability are excellent.

How to Use

	1. The material should be sufficiently cured (cured more than 30 days at 20°C)					
	Laitance, dust, oil and other contaminants on the surface must be completely removed.					
Surface	3. The proper pH of the material must be less than 9, and the percentage of moisture content must					
treatment	be less than 6%.					
	4. The gaps and grooves on the surface must be filled with exterior water-based putty, and surface					
	adjustment should be made before coating.					
	1. Primer					
	① After surface treatment, dilute the water-based permeable sealer DNX-4001 with water up to 100%,					
	and apply once at a dry film thickness of 15μ m with a roller or brush.					
	② For areas where the absorption of the surface is severe, apply once more coating.					
Coating	2. Top Coat					
Method	1 After at least 3 hours at 20°C following undercoating, apply this paint twice to get a dry film thickness					
	of $60\mu m$ with a brush, roller or spray.					
	② At this time, apply by diluting with water up to 20%.					
	③ After 2 coats, the re-coating interval is at least 3 hours after the first top coating at 20°C.					